



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4324-011
Job Sheet 170004



Part No: D4324-011

Job Qty: 1 ea

Part Name: Armrest Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/5/18

Job Tracking No:

Created By: Mario Poulin

Due Date: 1/26/18

Type: SOLD

Description:

Note: DWG REV B SHEET 1 IPP Rev:A 14.04.24 NEW ISSUE DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		1/25/18	0.00	0.00	Start Up Small Fab-4		FF
110	Small Fab	1 pcs		1/26/18	0.00	0.35	Small Fab-6		DAS FF
120	QC	1 pcs		1/26/18	0.00	0.00	QC5		38
130	Packaging	1 pcs		1/26/18	0.00	0.00	Packaging1-5		FEB 01 2018
140	QC	1 pcs		1/26/18	0.00	0.00	QC4		52 FEB 01 2018
150	Packaging	1 pcs		1/26/18	0.00	0.00	Packaging3-2		
160	QC21-SA	1 Ea		1/26/18	0.00	0.00	QC21		

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	350 AN3-4A FM138260	1	467	0	0
	86 D4324-041 5014877	1	1	0	0
	D4324-043 5033357	1	0	0	0
	D4324-045 FL61355	1	1	0	0
	756 GA MS51861-45C FM134848	4	62	0	0
130-Packaging	AN3-12A	1	90	0	0
	AN3-4A	2	467	0	0
	MS21075L3	3	179	0	0
	NAS1149F0332P	3	5,721	0	0
	NAS1149F0363P	1	294	0	0

Part Specifications

Specifications could not be found.

Plex 1/5/18 1:09 PM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐		Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL: 1 613 632 - 5200 Email: sales@artaero.com www.dartaerospace.com					
Date : _____		Step #: _____		QTY Effective _____							
Description Work Order Deviation											
Root Cause <table style="width:100%;"> <tr> <td style="width:50%;"> Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ </td> <td style="width:50%;"> No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ </td> </tr> </table>				Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	<table style="width:100%;"> <tr> <td style="width:50%;"> Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ </td> <td style="width:50%;"> Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defec ☐ Inspection Incomplete/ ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ </td> </tr> </table>				Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defec ☐ Inspection Incomplete/ ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐
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OTHER : _____				DART AEROSPACE S037080 Armrest Assembly S037080 PART NO: D4324-011 Original Serial #: S037080 Revision: Operation: Start up Operation 01/30/18 Change No: Job No: 170004							



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Master Unit 000342

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Containers on Master Unit 000342				
Serial No	Part No	Customer Part No	Status	Quantity
S037761	AN3-12A		Allocated	1
S037759	AN3-4A		Allocated	2
S037756	MS21075L3		Allocated	3
S037755	NAS1149F0332P		Allocated	3
S037752	NAS1149F0363P		Allocated	1